- WAC 296-870-70035 Hoisting machines. (1) You must make sure suspended or supported equipment is raised or lowered only by a hoisting machine.
- (2) You must make sure each hoisting machine is all of the following:
 - (a) Powered only by air, electric, or hydraulic sources;
- (b) Capable of raising or lowering one hundred twenty-five percent of the rated load of the hoist;
 - (c) Able to arrest any overspeed descent of the load.
- (3) You must make sure the stall load of any hoist motor is not more than three times its rated load.
- (4) You must make sure any component of a hoisting machine that needs to be lubricated for protection or proper functioning has means provided to apply the lubricant.
- (5) You must make sure winding drums, traction drums and sheaves, and directional sheaves used in conjunction with hoisting machines are compatible with, and sized for, the wire rope used.
 - (6) You must make sure each winding drum:
 - (a) Has a positive means to attach the wire rope to the drum; and
- (b) The attachment can develop at least four times the rated load of the hoist.
- (7) You must make sure each hoisting machine is provided with a primary brake that is all of the following:
- (a) Capable of stopping and holding not less than one hundred twenty-five percent of the lifting capacity of the hoist;
- (b) Directly connected to the drive train of the hoisting machine without using belts, chains, clutches, or set screw type devices;
- (c) Automatically set when power to the prime mover is interrupted.
- (8) You must make sure each hoisting machine is provided with at least one independent secondary brake that is all of the following:
- (a) Capable of stopping and holding not less than one hundred twenty-five percent of the lifting capacity of the hoist;
- (b) An automatic emergency type of brake that, if; actuated during each stopping cycle, does not engage before the hoist is stopped by the primary brake;
- (c) Able to stop and hold the platform within a vertical distance of twenty-four inches (609.6 mm) after the brake is actuated.

Reference: Moving parts of a hoisting machine need to be enclosed or guarded as required by another chapter, Machine safety, chapter 296-806 WAC

[Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050. WSR 15-23-086, § 296-870-70035, filed 11/17/15, effective 12/18/15. Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050, 47.17.060. WSR 06-19-075, § 296-870-70035, filed 9/19/06, effective 1/1/07.]